



## **Hydrogen barrier coatings based on oxidized Ti<sub>2</sub>AlN MAX-phases**

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Utilizing hydrogen as medium in energy conversion technologies often requires new construction materials or at least a profound surface conditioning of hitherto used materials to prevent hydrogen induced degradation. Aluminum containing M<sub>n+1</sub>AX<sub>n</sub> phase materials have attracted increasing attention due to their good corrosion resistance, a pronounced self-healing effect and promising diffusion barrier properties for hydrogen. In this regard, Ti<sub>2</sub>AlN MAX phase coatings were synthesized on ferritic steel substrates by physical vapor deposition. Raman spectroscopy revealed a formation of stable α-Al<sub>2</sub>O<sub>3</sub> after an oxidation at 700°C. The permeation of deuterium from the gas phase was measured by mass spectrometry at temperatures of 30-300 °C and permeation reduction factors (PRF) were calculated. We measured a PRF of up to ~3700 for the oxidized sample. By designing Ti<sub>2</sub>AlN coatings with adjusted oxide scale thicknesses effective permeation barriers can be achieved.